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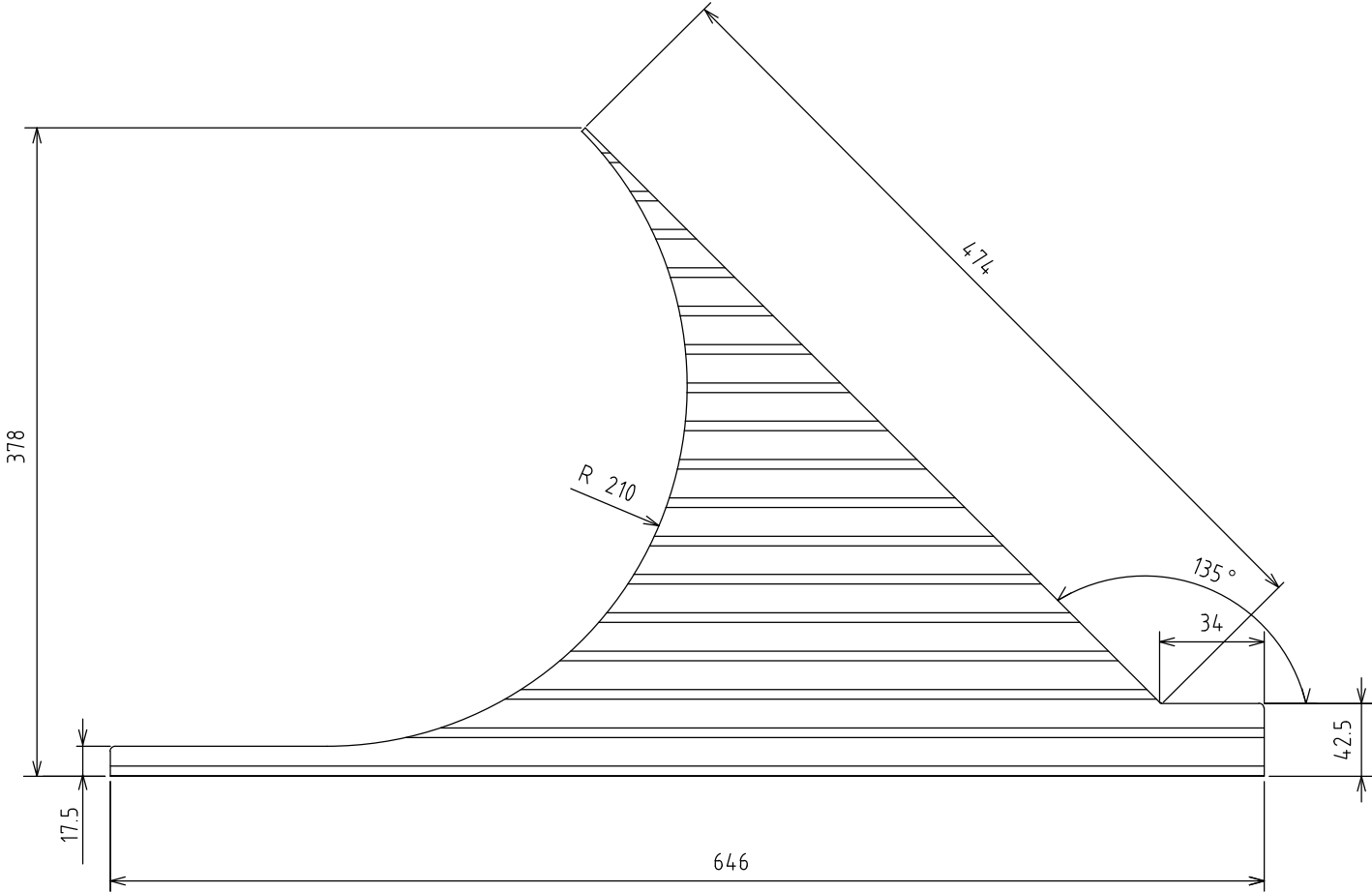
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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												














SURFACE ROUGHNESS

NOTES

1. RUBBER MATERIAL SHALL CONFORM TO THE PTS DOC NO. GR/TD/1766.  
2. RUBBER COLOR : BLACK



MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-I) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

								3THK						
SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE	COMPANY STD./I/S		Wt. (Kg)			
									MATERIAL					
					PRODUCT	DMRC BG METRO CARS								
					REF DRG									
					MATERIAL	EPDM RUBBER								
					HEAT TREAT.		APPD			22.02.18				
					SURFACE TREAT.		REVD			22.02.18				
					TITLE	PACKING				CHKD		22.02.18		
										DRWN			22.02.18	
										SCALE			SHEET	Wt.(Kg)
										NTS			1 OF 1	-
	MATERIAL CHANGED FROM SILICON TO EPDM ECN-90900726			DATE	10.06.2020	BY	LOHITH	DINESH	PVG					
ALT.NO.	ECN NO/CHANGES													
							BEML LIMITED							
							909-22186			